



Twin X

### Automatic hardness testers

TWIN X is a Rockwell automatic hardness tester with direct read out in Rockwell and Superficial Rockwell scales. Can test large and irregular specimens up to 420 mm height (950 mm with special extended column). Overhanging pieces of be clamped without any extra support. The 50mm indenter's stroke permits testing difficult-to-test parts without any adjustment. Most suitable for in-line applications.

Read more

# **Technical Data**

In this section you can find the technical data; for every further information, please feel free to contact us: we will help you find the ideal solution for your needs.

• Working principle

Rockwell, Superficial Rockwell

Preload

1 of 5 28/12/2016 10:50 AM

```
3kgf (29,4N) - 10kgf (98.1N)
```

## Load application method

automatic

### • Minimum measurable diameter

4mm with Superficial Rockwell test method 5mm with Rockwell test method

## Objective lenses

### Selectable functions

```
scale - load time - min. measurable thickness- round correction factor - calibration language - date/time - tolerances - file manager -print out - statistics - conversion - tests archive - pwd - start test emergency - load selection R/SR
```

## Output interfaces

```
USB Printer - data exportation on USB pen drive
OPTIONAL:
RS232 - RS485 - Profibus - Ethernet
Bluetooth
```

## • Working conditions

0°C-50°C

### Weight

160kg

### Notes

Indenter's stroke 50 mm

## Loads

```
15 - 15,6 - 30- 31,2 -45
60 - 62,5 - 100- 125- 150
187,5kgf (N 147 - 294 - 305 - 441 - 612 - 980 - 1225 - 1470 - 1837)
```

### Load time

can be selected via keyboard

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**CLOSE AND CONT** 

2 of 5 28/12/2016 10:50 AM

N/mm² (0-5000) - HB10 62.5 I 2.5 (0-300) HB5 125 I 5 (0-300)

## Reading

on LCD color touchscreen display 800 x 480 pxll

## Storage

400 files with 2500 tests each

## Languages

English, Italian, German, French, Spanish. Further languages on request (up to 9)

## Power supply

100VAC - 240VAC self-setting

## • Working area dimensions

Max measurable height: 420 mm / depth: 225 mm (extended columns on request: +300 mm or +500 mm for specimen up to 920 mm)

## . Norms and certifications

Rockwell: ASTM E-18 - ISO6508

# **Pictures and videos**

In this section you will find the videos and pictures related to the selected product.

### **Foto**









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CLOSE AND CONT

deflection of the test part.

# **Accessories**

In this section you will find our standard accessories as well as our optional accessories. Do you have the need for a specific solution you can't find here? Contact us, our technical office is at you disposal to suggest or develop the ideal solution for your needs.

### Standard accessories

- · Vinyl protection cover
- V-anvil for round specimens Ø min. 8mm max. 60 mm
- V-anvil for round specimens Ø min. 3 mm max. 12 mm
- Spot anvil Ø 8 mm
- Flat anvil 60 mm dia.
- HRC indenter
- 1/16" ball penetrator
- 2.5mm ball penetrator

## **Optional accessories**



V-anvil for rounds up to 200mm dia.

- · Anvil for Jominy testing manual
- Flat anvil 120mm dia.
- Small rounded anvil 5mm dia.
- Extra output module Compact Com Ethernet Elet250 Ethernet/IP-AB6214
- Extra output module Compact Com Profibus Elet250 DPVI-AB6200

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**CLOSE AND CONT** 

- Rockwell indenter with UKAS calibration certificate
- 1/4" ball penetrator
- 1/8" ball penetrator
- 5mm ball penetrator
- Vickers indenter with UKAS calibration certificate
- Extra hardness scale
- Yamamoto test blocks with calibration certificate SIT or UKAS according to the standards EN 10004:25 HRC 45 HRC 62 HRC

# **Contacts**

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# **Credits**

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**CLOSE AND CONT**