

MAGNETIC V-BLOCKS

Magnetic V-Block

Series 986

(Not available in Canada.)

Precisely finished V-blocks will hold tools or workpieces firmly for measuring or scribing. Magnetism controlled by on-off switch actuated by furnished Allen Wrench.

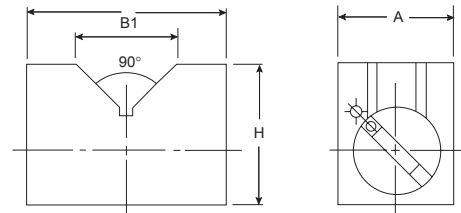
Specifications

Magnetic V-Block

Order No.	Parallelism (under-base of V-surface)	Mass	Pull (V-surface)	Dimensions				Holding Capacity
				A	B	H	B1	
986-291	.0004"	2.2 lbs	22.0 lbs	1.57"	2.67"	1.96"	1.41"	ø2"
986-292	.0006"	6.6 lbs	33.0 lbs	1.96"	4.33"	3.15"	2.36"	ø3.3"
986-293	.0006"	11.0 lbs	55.1 lbs	1.96"	5.90"	3.93"	3.54"	ø5"

Note: 2 pcs. per Order No.

986-291



Magnetic Adjustable Links

Series 986

(Not available in Canada.)

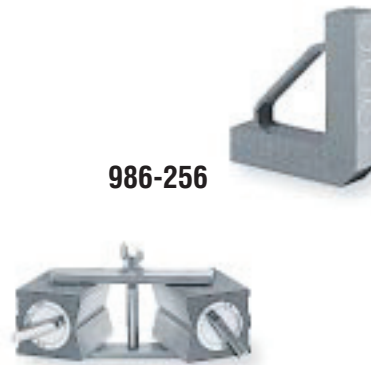
Two magnetic holders, linked together, provide a means of mounting workpieces at any angle to facilitate assembly procedures or operations such as welding. Link with V-groove holders (Order No. 986-254) will adhere to and/or hold curved as well as flat surface.

Specifications

Magnetic Adjustable Links

Order No.	Pull	Mass	Dimensions	Remarks
986-251	22.0 lbs	1.43 lbs	.98" x 2.28" x .98" x 5.0"	
986-254	176.3 lbs	4.41 lbs	1.81" x 2.36" x 1.96" x 6.10"	w/ON/OFF switch
986-256	77.1 lbs	5.51 lbs	5.90" x 5.90" x 1.37"	90°

986-256



986-254

V-Blocks and Clamps

Series 181

Specifications

Magnetic V-Block (series 181)

Order No.	Accuracy (over all)	Pull		Holding Capacity
181-146	.0006"	132.2 lbs	1 Piece	ø2"

V-Blocks & Clamps

Order No.	Parallelism (base surface to V-surface)	Parallelism (each block)	Remarks
181-901	.00024"	.0005"	Matched Pair V-Blocks with Clamps Clamping Capacities: 1"
181-902	0.006mm	0.012mm	Matched Pair V-Blocks with Clamps Clamping Capacities: 25mm
181-904	.00024"	.0005"	Matched Pair V-Blocks with Clamps Clamping Capacities: 2"

Note: 2 pcs. per Order No.

Magnetic V-Blocks

