

Model HL HL - 15 80 110 110 110

Lifting Magnet Model PL

[Application]

These holders are suitable for transporting such raw materials as black iron plates and flat iron products and lifting and transporting semi-finished products having flat surfaces such as machine parts, press dies and plastic forming molds.

[Features]

The use of a permanent magnet eliminates the need of electric power, thus eliminating troubles due to power interruption and failure of the power supply line. The strong magnetic force can be used semi-permanently. The employment of cam system facilitates attaching and detaching of works.

[Precautions for use]

The operation of the cam for attaching and detaching will apply physical friction to the work. If they are used on finished surfaces such as a polished surface, such surface may be damaged.

[mm(in)]

Model	Holding Power		Dimension		Shackle	Mass
		В	L	Н	d lifting inside J diameter	IVIASS
PL-20B	200kg/444 lb	122(4.80)	255(10.0)	150(5.90)	BC14(0.55)(40(1.57))	8.5kg/18 lb
PL-40B	400kg/888 lb	212(8.34)	255(10.0)	181(7.12)	BB20(0.78)(58(2.28))	14.0kg/31 lb

The lifting capacity is indicated by a quarter of the maximum holding power. Dimension "H" up to the top end of the inner diameter of the shackle lifting ring.

Attraction

Place Lifma on the transporting material and pull the lever up in vertical position.



Removal

Put the lever in horizontal position to remove Lifma from the transporting material.



Hand Lifma Model HL

[Application]

Most suitable for pulling out steel material or steel sheet and carrying material, metal mold, press die and so on.

[Features]

A new cam machanism is employed so as not to cause scratches on the surface of work. (HL-20A)

Work is hold and released quite smoothly.

The lifting capacity is 20 kg on steel plates. (HL-15)

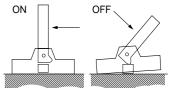
The magnetic force can be turned on and off by lever operation. (HL-15)

The T-handle is robust and fixed for stable work transportation. (HL-15)

■How to Use (HL-20A)

[Application]

Place Hand Lifma on the carrying object with handle right up and pull it out after ensuring that it attracts perfectly.



[Removal]

Hand Lifma removes from the carrying object with handle right down to off direction.

[mm(in)]

					[(/]			
	Model	Holding Power			Dimension	Handle	Mass	
	Wodei	Lateral Pulling	Lifting up	Width	Length	Height	Length	IVIASS
	HL-15	See next page		60(2.36)	120(4.72)	52(2.04)	49(1.92)	3.0kg/6.6 lb
	HL-20A	500N(50kgf)	2kN(200kgf)	100(3.93)	140(5.51)	32(1.25)	200(7.87)	2.5kg/5.5 lb

Max. attraction shows the figures for 15mm thick soft steel. Attfaction reduces if the sheet is thinner. Do not employ it as a hoist.

Permanent Magnet LIFMA

LPR-Aseries



The body is protected against impact with guards (used as handles also) on the front and the back.

They also enable easy movement and positioning of the LIFMA.



■ A smaller ON-OFF operating angle for easy operation. (Patent pending)



Full performance is exhibited in lifting such shape steel as H-shape and workpieces in small space.

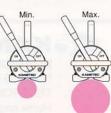




- ■The employment of a unique magnetic circuit enables handle lock by simple operation.
- A V-face best suited for lifting pipes and round steel responds to a wide range of diameters of workpieces.

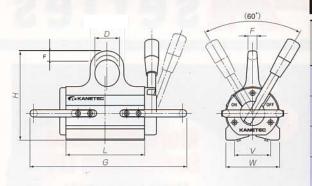
The lifting capacity has been increased more than 50% from the conventional products.

The employment of a round yoke has achieved both compactness & lightweight and holding power with margin & gap characteristics.





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Specifications

2664 lb

Max. lifting capacity **Dimensions** Model Steel plate Round steel F W H workpiece workpiece 7.5kg 130 150 260 40 15 150kg 100kg LPR-V150A 10.2) 333 lb 222 lb 5.11 5.90 1.57 (0.59)17 lb 90 60 (3.54 2.36 50 300kg 200kg 230 165 360 20 12.5kg LPR-V300A 1.97 28 lb 666 lb 444 lb 6.49 14.2 0.79 600kg 400kg 270 225 440 60 25 35kg 136 90 LPR-V600A 1332 lb 888 lb (5.35)3.54 10.6) 8.85 17.3 2.36 78 lb 620 85kg 1200kg 120 430 70 LPR-V1200A

(6.88 %The lifting capacity is indicated by one third (safety factor 3) of the maximum holding power.

1776 lb

Lifting Standard

Steel plate lifting standard (Flat steel plate

	Model										
Thickness	V150A	V300A	V600A	V1200A							
t6	□900 (35.4) 450 (17.7) ×1500 (59.0)	□1200 (47.2) 500 (19.6) ×2500 (98.3)	□1300 (51.1) ** 600 (23.6) ×2500 (98.3)	_ **							
t12	□850 (33.4)	□1250 (49.1)	□1450 (56.9)	□1750 (68.7) ³⁸							
	400 (15.7) ×1500 (59.0)	550 (21.6) ×2500 (98.3)	750 (29.4) ×2500 (98.3)	900 (35.4) ×3000 (118.1)							
t25	□650 (25.5)	□950 (37.3)	□1250 (49.1)	□1700 (66.9)							
	260 (10.2) ×1500 (59.0)	300 (11.8) ×2500 (98.3)	550 (21.6) ×2500 (98.3)	900 (35.4) ×3000 (118.1)							
t50	□500 (19.6)	_700 (27.5)	□1000 (39.3)	□1400 (55.1)							
	150 (5.90) ×1500 (59.0)	250 (9.82) ×1800 (70.8)	350 (13.7) ×2500 (98.3)	600 (23.6) ×3000 (118.1)							
t100	□350 (13.7)	_550 (21.6)	750 (29.4)	□1050 (41.2)							
	150 (5.90) ×750 (29.4)	250 (9.82) X1100 (43.3)	300 (11.8) ×1650 (64.8)	450 (17.7) ×2400 (94.3)							

^{* ...} If the plate is thin, the handle operation becomes difficult.

Round steel lifting standard (Round steel

16.9)

11.2

4.72

(24.4)

(2.75

[mm (in)]

189 lb

1.20

[mm (in)]

	Model									
Round steel	V150A	V300A	V600A	V1200A						
Min.	¢75 (2.9) ×1400 (55.1) L	φ 75 (2.9) ×2800 (110.1) L	¢100 (3.9) ×3000 (118.1) L	φ150 (5,9) ×3000 (118.1) L						
Max.	¢200 (7.9) × 300 (11.8) L	¢300 (11.8) × 250 (9.8) L	φ400 (15.7) × 300 (11.8) L	φ450 (17.7) × 450 (17.7) L						
Pipe permissible ** diameter	\$75 (2.9) \sime 200 (7.9)	¢75 (2.9) ~300 (11.8)	φ100 (3.9) ~500 (19.6)	ø150 (5.9) ∼700 (27.5)						

It is dangerous to lift pipes that are oval or curved even if they are short.

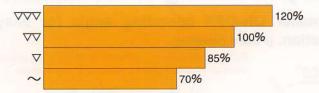
The lifting capacity will vary according to diameters of round steel.

Do not lift workpieces longer than 3 m with a single unit. It is a dangerous practice. At the maximum diameter, workpieces that are shorter than the attractive face cannot be lifted.

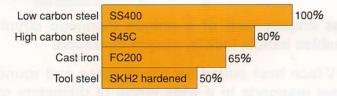
*This Standard table has been created as a guide for actual work and does not guarantee absolute safety.

The capacity may drop due to various factors not shown in the table. Consider every possible factor when using LIFMA.

■Workpiece surface vs. holding power

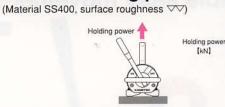


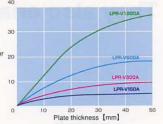
Workpiece material vs. holding power



■Relation between the steel plate thickness

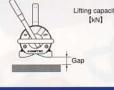
and the holding power

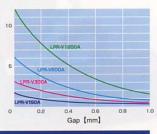




Relation between the gap and the lifting capacity

The relation between the gap and the lifting capacity is as shown below. (Material SS400, thickness 50 mm, surface roughness VV)





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Steel Plate

Total units

Lifting Reference for Single Unit (for Black Soft Steel, Plate)

					[[[[[[[[[[[[[[[[[[[[
Model Plate thickness	LMU-10D	LMU-15D	LMU-20D	LMU-25D	LMU-30D
5	600(23.6)x 600(23.6)	700(27.5)×700(27.5)	800(31.4)×800(31.4)	900(35.4)×900(35.4)	1000(39.3)×1000(39.3)
9		850(33.4)×850(33.4)	1000(39.3)x1000(39.3)	1000(47.0)1000(47.0)	1300(51.1)x 1300(51.1)
12	700(27.5)× 700(27.5)		1100(43.3)x 1100(43.3)	1200(41.2)X 1200(41.2)	1300(51.1)X 1300(51.1)
16		1000(39.3)×1000(39.3)	1000(51.1) 1000(51.1)	1500(59.0)×1500(59.0)	1600(62.9)x 1600(62.9)
25	550(21.6)x 550(21.6)		1300(51.1)X 1300(51.1)	1000(09.0)X 1000(09.0)	1700(66.9)x 1700(66.9)
50	400(15.7)× 400(15.7)	700(27.5)×700(27.5)	1000(39.3)×1000(39.3)	1250(49.2)×1250(49.2)	1500(59.0)x 1500(59.0)
100	300(11.8)x 300(11.8)	500(19.6)×500(19.6)	700(27.5)× 700(27.5)	800(31.4)x800(31.4)	1000(39.3)x1000(39.3)

Please contact us for using Lifma to lift plate stacks with uneven load; This case should consider a larger safety confficient.

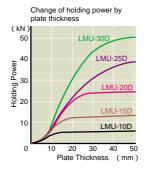
Maximum Usable Number of Small Electromagnetic Lifmas LMU to Rectifier KR

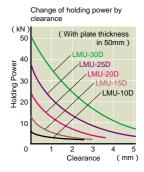
Small	electromagnetic		LMU-15D	LMU-20D	LMU-25D	LMU-30D
Rectifier	lifma	Capacity 58W	110W	145W	210W	290W
KR-P203 KR-A203 KR-R203B	Capacity 540W	8	4	3	2	1
KR-P208 KR-A208 KR-R208B	1440W	21	10	8	5	4

Magnet Selection Standard to Steel Plate Size

914(35.9) 914(35.9) 1219(47.9 1219(47.9) 1524(60.0) 1524(60.0) - 1826(71.8 Plate Width Plate Length 3658(144) 2438(95.9 4877(192) 3048(12 6096(240) 3(0.11)x 4(0.15)x 4(0.15)x 5(0.19)x 5(0.19)~6(0.23) Nominal size ×20(0.78) 12(0.47) 8(0.31) 16(0.62) 10(0.39) Thickness 4.5(0.17)~12(0 LMU-15D LMU-20D LMU-20D LMU-25D Thickness 12(0.47)~32(1.25 Number of unit in parallel Number of units in series

Please contact us when using two or more magnets by suspending them from one ceiling.





Lifting Magnet Model LMU

Most suitable for materials handling of process or finished steels, materials, products.

[Features]

We've succeeded in miniaturizing this powerful electromagnet. It has

wide applications in conveying small materials up to large steel plates when magnets are placed in connection with a flame.

When attaching our non-interruption device, you can use LMU safely even during sudden interruption of electric service.

A rectifier unit is required to power this electromagnet, we suggest Model Series KR.

[mm(in)]

Model	Holding	Dimension		Eyebolt	Voltage	Power	Mass
iviodei	Power	Main Unit	Lifting Part Height	Eyeboli	voltage	Consumption	iviass
LMU-10D	250kg/ 555 lb	105(4.13)×60(2.36)	108(4.25)	M16(0.62)(35(1.37))		58W	4kg/ 8.8 lb
LMU-15D	600kg/1333 lb	156(6.14)× 70(2.75)	125(4.92)	M20(0.78)(40(1.57))		110W	11kg/ 24.4 lb
LMU-20D	1200kg/2666 lb	206(8.11)×88(3.46)	173(6.81)	M30(1.18)(60(2.36))	DC180V	145W	23kg/ 51.1 lb
LMU-25D	1800kg/4000 lb	256(10.0)×93(3.66)	193(7.59)	M36(1.41)(70(2.75))		210W	40kg/ 88.8 lb
LMU-30D	2500kg/5555 lb	306(12.0)×95(3.74)	210(8.26)	M42(1.65)(80(3.14))		290W	60kg/133.3 lb

Working rate at 50%ED(EFFECTIVE DUTS by cycle of repeating to electrify for 5minutes and to pause for 5 minutes). Lifting capacity is indicated as 1/2 of maximum attraction with SS400 black steel face.

For continuous operation, use Lifma under 110VDC. But the capacity reduces by approx. 20% at 110VDC for 20mm thick steel plate H Dimension indicates the size up to the upper end of inside diameter for eyebolt lifting.

Cord 2m is provided.

Lifting Magnet Model LMU-SR

[Application]

Suitable for loading and unloading works to and from the work table of machine tools, moving small steel materials and steel plates and for use as a single unit with a power supply built in.

[Features]

A separate rectifier is not required. This unit has its own, built in.

(Rectifier-built in type)

Easy to release the lifting material by the inverse exciting switch

Adopting the printed wiring board, it is compact without trouble.

Attraction is same capacity as LMU (see the attraction graph and ligting reference for model LMU).

[mm(i											
Model	Holding	Dimension		Eyenut	Voltage	Power	Mass				
Model	Power	Main Unit	Lifting Part Height	Lyenut	Vollage	Consumption	iviass				
LMU-10SRD	250kg/ 555 lb	105(4.13)×130(5.11)	189.5(7.46)	M16(0.62)(35(1.37))		60W	5kg/ 11.1 lb				
LMU-15SRD	600kg/1333 lb	156(6.14)×142(5.59)	212 (8.34)	M20(0.78)(40(1.57))	Single-	110W	13kg/ 28.8 lb				
LMU-20SRD	1200kg/2666 lb	206(8.11)×160(6.29)	270 (10.6)	M30(1.18)(60(2.36))	6)) phase, (5)) AC200V	145W	25kg/ 55.5 lb				
LMU-25SRD	1800kg/4000 lb	256(10.0)×165(6.49)	295 (11.6)	M36(1.41)(70(2.75))		210W	43kg/ 95.5 lb				
LMU-30SRD	2500kg/5555 lb	306(12.0)×170(6.69)	319 (12.5)	M42(1.65)(80(3.14))		290W	63kg/140.0 lb				

Working rate at 50%ED(EFFECTIVE DUTS by cycle of repeating to electrify for 5minutes and to pause for 5 minutes).

Lifting capacity is indicated as 1/2 of maximum attraction with SS400 black steel face.

For continuous operation, use Lifma under input voltage, 100VAC, but lifting capacity reduces by approx. 30% for 20mm thick steel plate. In this case, replace the lamp bulb by the one for 100V. H Dimension indicates the size up to the upper end of inside diameter for eyebolt lifting.

Rectifier Model KR

[Application]

A rectifier is required to operate Lifma, LMU. 3 models, KR-P, KR-A and KR-R, are available to meet this purpose.

■Model KR-R 《Rectifier with reverse exciting circuit》

When lifting works having a flat attractive face or works made of such materials as FC where magnetism tends to remain, they may not be released only by turning off the power.

In such a case, a current is let flow in the reverse direction of attraction to cancel the residual magnetism. The equipment listed here are capable of supplying a reverse current momentarily.

[
Model	lam.d	Output		Dimension			Remote		Auto	Mass	
Model	Input	Voltage	Current	Capacity	Width	Depth	Height	Switch	Ammeter	Reverse	IVIASS
KR-P203			3A	540W							
KR-P208	Single-		8A	1440W	200	90	250		×	×	3kg/
KR-A203			ЗА	540W	(7.87)	(3.54)	(9.84)				6.6 lb
KR-A208	phase, DC ² AC200V		8A	1440W				×		×	
KR-R203B			3A	540W	300	170	400				12kg/
KR-R208B			8A	1440W	(11.8)	(6.69)	(15.7)		×		26 lb

Power Converter Units Model LBB

In some cases the Electromagnetic Lifma requires an emergency power converter unit for safety. Select the proper converter unit according to the input voltage and required output capacity.

Applicable Rectifier

LBB-NI	KR-P	KR-A	KR-R	LMU-SRD				
Not compatable with the standard KR-R unless slightly modified.								
Connection Diagram	ı							
Power C	onverter unit	Rectifi	er	LMU				
Power C	onverter unit	LMU-S	SRD					

[mm(in)]

Model	Tues	Output	Inpu	t	F	Di	mensi	on	
Model	Туре	Capacity	Voltage	Herz	Form	Width	Depth	Height	Mass
LBB-NI- 70-10-5			Single-phase	50Hz					
LBB-NI- 70-10-6		70W	AC100V	60Hz		350	153	320	20kg/
LBB-NI- 70-20-5		7000	Single-phase	50Hz		13.7	0.60	12.5	44 lb
LBB-NI- 70-20-6			AC200V	60Hz					
LBB-NI-140-10-5			Single-phase	50Hz					
LBB-NI-140-10-6	Wall-mount	140W	AC100V	60Hz					35kg/
LBB-NI-140-20-5	type		Single-phase	50Hz	Rectangular				77 lb
LBB-NI-140-20-6			AC200V	60Hz	wave	400	164	410	
LBB-NI-210-10-5			Single-phase	50Hz] ,	15.7	6.45	16.1	
LBB-NI-210-10-6		210W	AC100V	60Hz					40kg/
LBB-NI-210-20-5	-	21000	Single-phase	50Hz					88 lb
LBB-NI-210-20-6			AC200V	60Hz	1				
LBB-NI-350-20-5	Self-standing	050144	Single-phase	50Hz		530	260	660	50kg/
LBB-NI-350-20-6	type	350W	AC200V	60Hz	1 (20.8	10.2	25.9	111 lb

Capacity: Guaranteed power interruption time is 10 minutes for all models. All models are of closed type Note: These models are powered off for about 3/100 second. If no power interruption is allo during switchover, please contact us.



					L	mm(in)]
Work	Angle Stee	el	or H-shap	ed Steel	Chennel	Steel
Model	Туре	Length	Туре	Length	Туре	Length
	75(2.95)×75		100(3.93)x		100(3.93)x	
	(2.95)xt9(0.35)		75(2.95)		50(1.96)	
	100(3.93)×100		150(5.90)×		150(5.90)×	
LME 000	(3.93)×t10(0.39)	3000	75(2.95)	4000	75(2.95)	3000
LME-20C	150(5.90)× 150	(118.1)	200(7.87)x	(157.4)	200(7.87)×	(118.1)
	(5.90)×t15(0.59)		150(5.90)		80(3.14)	
	200(7.87)×200		300(11.8)x		300(11.8)×	
	(7.87)×t20(0.78)		150(5.90)		90(3.54)	
	75(2.95)×75		100(3.93)x		100(3.93)×	
	(2.95)×t9(0.35)		75(2.95)		50(1.96)	
	100(3.93)×100		150(5.90)×		150(5.90)×	
LME 000	(3.93)×t10(0.39)	5000	75(2.95)	6000	75(2.95)	5000
LME-30C	150(5.90)× 150	(196.8)	200(7.87)x	(236.2)	200(7.87)×	(196.8)
	(5.90)×t15(0.59)		150(5.90)		80(3.14)	
	200(7.87)×200		300(11.8)x		300(11.8)×	
	(7.87)×t20(0.78)		150(5.90)		90(3.54)	

Battery Ace Model LME

(Standard type)

[Application]

The Battery Aces can offer about the same lifting and transporting capacity as electromagnetic types using a built-in battery where no power supply is available on indoor work sites. When they are mounted as a lifting means on cranes and hoists, they work well in organizing and arranging steel plates and steel materials and loading and unloading works to and from large machine tools.

LME-10C to -30C are suitable for transporting small steel plates, waste materials and light steel frames.

LME-60W-A is suitable for transporting wide and relatively thick steel plates weighing up to 6 tons.

LME-60L-A is suitable for transporting steel plates that tend to warp, in addition to long steel plates and form steels.

Γ Features 1

Since no cord is used, they can be used in a wide variety of work sites. The battery used is a commercially available automotive battery for easy replacement.

There is no fear of accidents due to fallen works caused by power interruption and power supply cable problem.

The selection by the switch enables automation of repeating attaching and detaching of lifted works, thus allowing lifting work to be done without remote inputs. (Repetition of attach and detach for each touch down on floor)

The pushbutton switch on the operation panel facilitates manual attaching and detaching of lifted works.

The rigid body and guard acting as a grip also ensure high impact resistance and durability in severe work conditions.

For releasing works, the demagnetizing function is automatically activated regardless of manual or auto mode.

The remaining capacity of the battery can be checked at a glance on a 7-rank level meter. When the battery nears its life, the buzzer sounds.

The ammeter tells the state of power application to the electromagnet.

By using a spare battery, while one battery is being used, the other battery can be charged to improve work efficiency.

														[IIIII(III)]
Model	Holding	Dimension Battery (Battery Cap. Working Hours		Battery	Charging
	Power	W	L	Lo	H(Stand-by ~ Up)	H ₁	H₂	d	t	Dattery Cap.	(50%ED)	Mass	Charge	Time
LME-10C	1000kg/ 2222b	220(8.66)	300(11.8)	450(17.7)	445(17.5)~460(18.1)	80(3.14)	15(0.59)	40(1.57)	25(0.98)	12V 12Ah	7 ~ 9h	62kg/137 lb	In AC100V – Out DC12V	5 ~ 7h
LME-20C	2000kg/ 4444b	260(10.2)	380(14.9)	500(22 2)	520(20.4)~ 535(21.0)		25(0.98)	60(2.36)	38(1.49)	12V 35Ah		100kg/222 lb		10 ~ 15h
LME-30C	3000kg/ 6666b	260(10.2	490(19.2)	590(23.2)	550(21.6)~ 565(22.2)	110(4.33)			30(1.49)	IZV SSAII		140kg/311 lb		
LME-60L-A	6000kg/13333b	270(10.6)	900(35.4)		755(29.7)	_		118(4.64)		12V 35h×2	6 ~ 8h	300kg/666 lb	In AC100V	6 ~ 10h
LME-60W-A	0000kg/13333b	540(21.2)	450(17.7)	-	155(29.7)	_	-	110(4.64)	· ·	12 V 3311 X 2	0 011	SOURG/600 ID	Out DC24V	0 1011

Lifting capacity is indicated as 1/2 of maximum attraction. 50% ED.....efective Accessories......A set of spare batteries.A standard battery charger Hydrometer

Max. Liftable Dimension of Steel Plate

[mm(in)

Max. Entable Differsion of Steel Flate													
Work Thickness	LME-10C			LME-20C				LME-300		LME-60L-A, 60W-A			
6	550	500(19.6)×	1000(39.3)x				1400	1000(39.3)x	2000(78.7)×	1700	1000(39.3)x	2000(78.7)x	
6	(21.6)	600(23.6)	300(11.8)	1300	1000(39.3)×	2000(78.7)×	(55.1)	1800(70.8)	800(31.4)	(66.9)	2500(98.4)	1300(51.1)	
9				(51.8)	1600(62.9)	800(31.4)	1650	1000(39.3)x	2000(78.7)×	2000	1000(39.3)x	2000(78.7)×	
9	650	500(19.6)×	1000(39.3)x				(64.9)	2500(98.4)	1200(47.2)	(78.7)	3200(125.9)	2000(78.7)	
12	(25.5)	800(31.4)	400(15.7)	1500	1000(39.3)x	2000(78.7)×	175	1000(39.3)x	2000(78.7)x	2200	1000(39.3)x	2000(78.7)x	
12				(59.0)	2200(86.6)	1100(43.3)	(6.88)	2700(106.2)	1300(51.1)	(86.6)	4500(177.1)	2500(98.4)	
16	800	500(19.6)×	1000(39.3)x										
16	(31.4)	1100(43.3)	600(23.6)				1800	1000(39.3)x	2000(78.7)×				
20	900	500(19.6)×	1000(39.3)x		1000(39.3)×	2000(78.7)×	(70.8)	3000(118.1)	1600(62.9)				
20	(35.4)	1400(55.1)	850(33.4)	1700	2800(110.2)	1400(55.1)							
25	1100	500(19.6)×	1000(39.3)x	(66.9)									
25	(43.3)	2000(78.7)	1200(47.2)				1850	1000(39.3)x	2000(78.7)×	2400	1000(39.3)x	2000(78.7)×	
30	1000	500(19.6)×	1000(39.3)x		1000(39.3)x	2000(78.7)×	(72.8)	3300(129.9)	1700(66.9)	(94.4)	5500(216.5)	3000(118.1)	
30	(39.3)	1800(70.8)	1000(39.3)		2700(106.2)	1500(59.0)							
40				1600	1000(39.3)x	2000(78.7)×	1750	1000(39.3)x	2000(78.7)x				
40	950	500(19.6)×	1000(39.3)x	(62.9)	2500(98.4)	1400(55.1)	(68.8)	3000(118.1)	1500(59.0)				
50	(37.4)	1600(62.9)	900(35.4)	1400	1000(39.3)x	2000(78.7)×	1700	1000(39.3)	2000(78.7)x				
50				(55.1)	1900(74.8)	950(37.4)	(66.9)	×2700(106.2)	1400(55.1)				
100	550	500(19.6)×	1000(39.3)x	1000	1000(39.3)×	2000(78.7)×	1200	1000(39.3)x	2000(78.7)×	1700	1000(39.3)x	2000(78.7)×	
100	(21.6)	600(23.6)	300(11.8)	(39.3)	1000(39.3)	500(19.6)	(47.2)	1500(59.0)	700(27.5)	(66.9)	2700(106.2)	1500(59.0)	

■ROBUSTGUARD PLATES ENSURE SAFETY Made of strong, steel plates. These guard plates protect the main body from severe shock from outside.

■BATTERY EASILY REPLACED

Continuous operation is assured by using the spare battery.



■NEED FOR RECHARGING ENSURED BY LIGHT AND SOUND

In addition to the battery meter and indicating lamp, the bulitin alarm buzzer audibly indicates when the battery should be recharged, thereby ensuring added safety during oparation.

■POWER TEMPORARY STOP

Model LM-EC

Useful for stacked steel plates to lift one sheet by one by residual holding power. (OFF when pressed, ON when released)

LM - 130EC2



■ CONFIRMATION OF TIME FOR RECHARGING

The meter indicates the battery voltage at hand and helps you judge the discharge status in advance.

■EXCITATION INDICATING LAMP

This lamp lights on when normal excitation or reverse excitation is being conducted.

■LIGHT TOUCH OPERATING SWITCH Normal and reverse excitation are easily changed with this switch.

■ROMOTE CONTROL A VAILA BLE

Oparation switch selectable between auto and manual.

■COMPACT BUT POWERFUL

Efficient circuit design provides outstanding powerful magnetic force despite its compact size



[Application]

Most suitable for tranporting iron wastes and iron lumps such as scraps, slabs and ingots.

[Features]

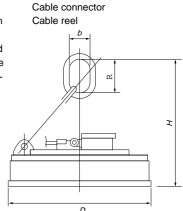
Designed with electromagnetic coil in H-grade insulation for maximum magnetic effect and minimum power consumption.

Robust and tough, designed to withstand the hard operation.

[Standard Accessories]

DC power unit Operating pushbutton switch Instrument box

* Output voltage regulator and uninterruptible power unit are also manufactured, and available as an option.



[mm(in)]

	Model				Voltage	Current	Power	Mass	Applicable	Duty Cycle					
Wiodei	Ingot	Pig Iron	Steel Cut Wastes	Slice Tip	D	Н	b	l	Voltage	Current	Consumption	IVIASS	Power Unit	Duty Cycle	
L	M- 40EC2	1000kg/ 2222 lb	60kg/ 133 lb	20kg/ 44 lb	10kg/ 22 lb	400(15.7)	-	-	-		2.5A	0.55kW	130kg/ 288 lb	LBR-04E	
L	M- 50EC2	1800kg/ 4000 lb	120kg/ 266 lb	90kg/ 200 lb	25kg/ 55 lb	500(19.6)	610(24.0)	70(2.75)	140(5.51)		4.3A	1.0kW	290kg/ 644 lb	LBR-05E	
L	M- 60EC2	3000kg/ 6666 lb	250kg/ 555 lb	120kg/ 266 lb	40kg/ 88 lb	600(23.6)	740(29.1)	90(3.54)	160(6.29)		5.8A	1.28kW	400kg/ 888 lb	LBR-06E	50%ED
L	M- 70EC2	5000kg/11111 lb	350kg/ 777 lb	200kg/ 444 lb	100kg/ 222 lb	700(27.5)	880(34.6)	110(4.33)	180(7.08)		18A	4.0kW	400kg/ 666 lb	LBR-07E	by cycle for
L	M- 90EC2	9000kg/20000 lb	500kg/1111 lb	300kg/ 666 lb	200kg/ 444 lb	900(35.4)	1050(41.3)	150(5.90)	220(8.66)	DC 220V	28A	6.2kW	600kg/1333 lb	LBR-09E	reperating to electrify for 5
L	M-110EC2	14000kg/31111 lb	900kg/2000 lb	500kg/1111 lb	300kg/ 666 lb	1100(43.3)	1150(45.2)	175(6.88)	250(9.84)		42A	9.2kW	1400kg/3111 lb	LBR-11E	minutes and to pause for
L	M-130EC2	19000kg/42222 lb	1400kg/3111 lb	800kg/1777 lb	500kg/1111 lb	1300(51.1)	1250(49.2)	190(7.48)	290(11.4)		63A	13.9kW	1900kg/4222 lb	LBR-13E	5 minutes.
L	M-150EC2	24000kg/53333 lb	1900kg/4222 lb	1100kg/2444 lb	800kg/1777 lb	1500(59.0)	1330(52.3)	210(8.26)	350(13.7)		74A	16.3kW	2900kg/6444 lb	LBR-15E	•
L	M-180EC2	31000kg/68888 lb	2700kg/6000 lb	1600kg/3555 lb	1100kg/2444 lb	1800(70.8)	1450(57.0)	230(9.05)	370(14.5)		110A	24.0kW	4200kg/9333 lb	LBR-18E	