MF-U series SERIES 176 — Universal Measuring Microscopes

- Observation with a clear and flareless erect image and a wide field of view.
- Measuring accuracy is the highest in its class (and conforms to JIS B 7153).



- MF-UB2017D
- The turret, objectives and illumination unit are optional accessories.

- Proven high-NA objectives from the FS optical system (long working distance type).
- Integration of metallurgical and measurement microscope functions provide high-resolution observation and a high-accuracy measurement solutions.
- Illumination unit (reflected/transmitted) can be selected from a high-intensity LED or halogen bulb (required).
- Variable aperture diaphragm (reflected/ transmitted) allows observation measurement while suppressing light diffraction.
- Variety of standardized stages in sizes up to 400×200mm.
- Quick-release mechanism useful for moving the stage quickly.
- Coarse/fine feed handles are standard on both sides allowing precise focus and observation measurement regardless of handedness.
- High-magnification observation up to 4000X.



Refer to the MF /MF-U series (Catalog No.E14003) for more details.

SPECIFICATIONS

| BF (bright-field) | Without Z-axis | Model No. | MF-UA1010D | MF-UA2010D | MF-UA2017D | MF-UA3017D | MF-UA4020D | |
|---|------------------------------|--------------|--|-----------------------|-----------------------|-----------------------|-----------------------|--|
| | scale | Order No. | 176-871* ¹ | 176-872*1 | 176-873* ¹ | 176-874* ¹ | 176-875*1 | |
| | With | Model No. | MF-UB1010D | MF-UB2010D | MF-UB2017D | MF-UB3017D | MF-UB4020D | |
| | Z-axis scale | Order No. | 176-876* ¹ | 176-877* ¹ | 176-878* ¹ | 176-879* ¹ | 176-880*1 | |
| BD (bright-field/ dark-field) | Without Z-axis | Model No. | MF-UC1010D | MF-UC2010D | MF-UC2017D | MF-UC3017D | MF-UC4020D | |
| | scale | Order No. | 176-881* ¹ | 176-882* ¹ | 176-883* ¹ | 176-884* ¹ | 176-885* ¹ | |
| | With | Model No. | MF-UD1010D | MF-UD2010D | MF-UD2017D | MF-UD3017D | MF-UD4020D | |
| | Z-axis scale | Order No. | 176-886* ¹ | 176-887* ¹ | 176-888* ¹ | 176-889* ¹ | 176-890*1 | |
| Observation ima | ge | | BF (Bright field), DF (Dark field) (MF-UC and MF-UD models only), Polarization, Differential Interference Contrast (DIC) / Erect image | | | | | |
| Eyepiece (optional) Adjustable diopter | | | 10X (eyepiece field number: 24, two eyepieces provided as standard), 15X, 20X | | | | | |
| Turret (required) | Bright-field (BF) | | Adjustable manual turret or adjustable power turret (Select one.) | | | | | |
| | Bright-field/dark-field (BD) | | Manual turret or power turret (Select one.) | | | | | |
| Objective | Bright-field (BF) | | M Plan Apo, M Plan Apo SL, G Plan Apo series | | | | | |
| (optional) | Bright-field/dark | c-field (BD) | | | | | | |
| Illumination unit (One of the two options must be selected.) | LED illumination unit | | Transmitted illumination: Telecentric system, Built-in aperture diaphragm, White LED light source, stepless light intensity control, With cooling fan Reflected illumination: Koehler illumination, Variable aperture diaphragm mechanism, White LED light source, stepless light intensity control Control unit: Power ON/OFF switch (main switch), 100 - 240V AC power input connector | | | | | |
| | Halogen illumination unit | | Transmitted illumination: Telecentric system, Built-in aperture diaphragm, Halogen bulb (12V, 50W), stepless light intensity control, With cooling fan Reflected: BF/BD Kohler illumination with adjustable aperture diaphragm, 12V100W or 12V15W halogen lamp (selectable), external fiber illumination, stepless brightness adjustment Control unit: Power ON/OFF switch (main switch), 100 - 240V AC power input connector | | | | | |
| Stage | Measuring range | | 100×100mm | 200×100mm | 200×170mm | 300×170mm | 400×200mm | |
| | Quick-release mechanism | | Provided as standard for the X and Y axes | | | | | |
| | Zero-set button | | Provided as standard for the X and Y axes (and for the Z axis only for the MF-UB and -UD types) | | | | | |
| Z axis | Max. workpiece height | | 150mm 220mm | | | | | |
| | Feed mechanism | | Coaxial coarse and fine feed, handles on both sides (coarse: 10mm/rotation, fine: 0.1mm/rotation) | | | | | |
| Measuring accuracy *2 (X and Y axes, when not loaded) | | | (2.2+0.02L)µm L: measuring length(mm) | | | | | |
| Digital display | Minimum reading | | 1/0.5/0.1μm .0001"/.00005"/.00001" switchable | | | | | |
| | Display axes | | X and Y (or X, Y, and Z only for the MF-UB and -UD types) | | | | | |
| | Functions | | Zero-setting, direction switching, RS232C output, USB output (specific to QSPAK) | | | | | |

^{*1:} The following suffixes are added to the order No.to specify the User Manual's language: -10 for English; -11 for Simplified Chinese; No suffix for Japanese.

^{*2:} Measuring method complies with JIS B7153.

| Bulb replacement for transmitted/reflected | Standard: Halogen bulb (12V, 50W) (No.513667) | | |
|--|--|--|--|
| illumination | Bulb life: 1,100 hours | | |
| For replacement for reflected illumination | Standard: Halogen bulb (12V, 100W) (No.517181) | | |
| (from separate light source) *3 | High-intensity bulb (12V, 100W) (No.12BAD602) | | |

^{*3:} At the time of purchase, a standard bulb and a high-intensity bulb are provided. (Only for the Reflected illumination models.)

