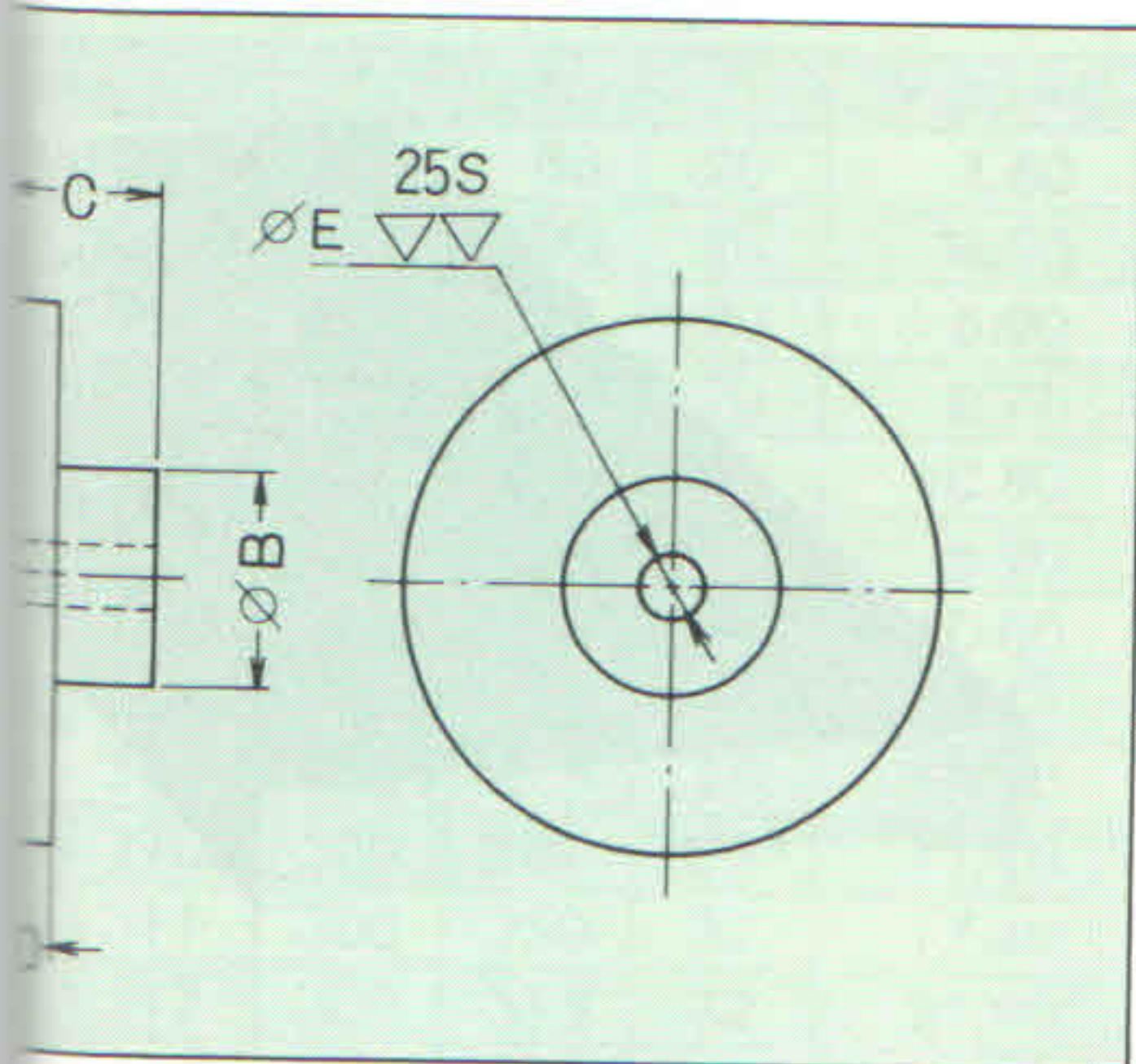
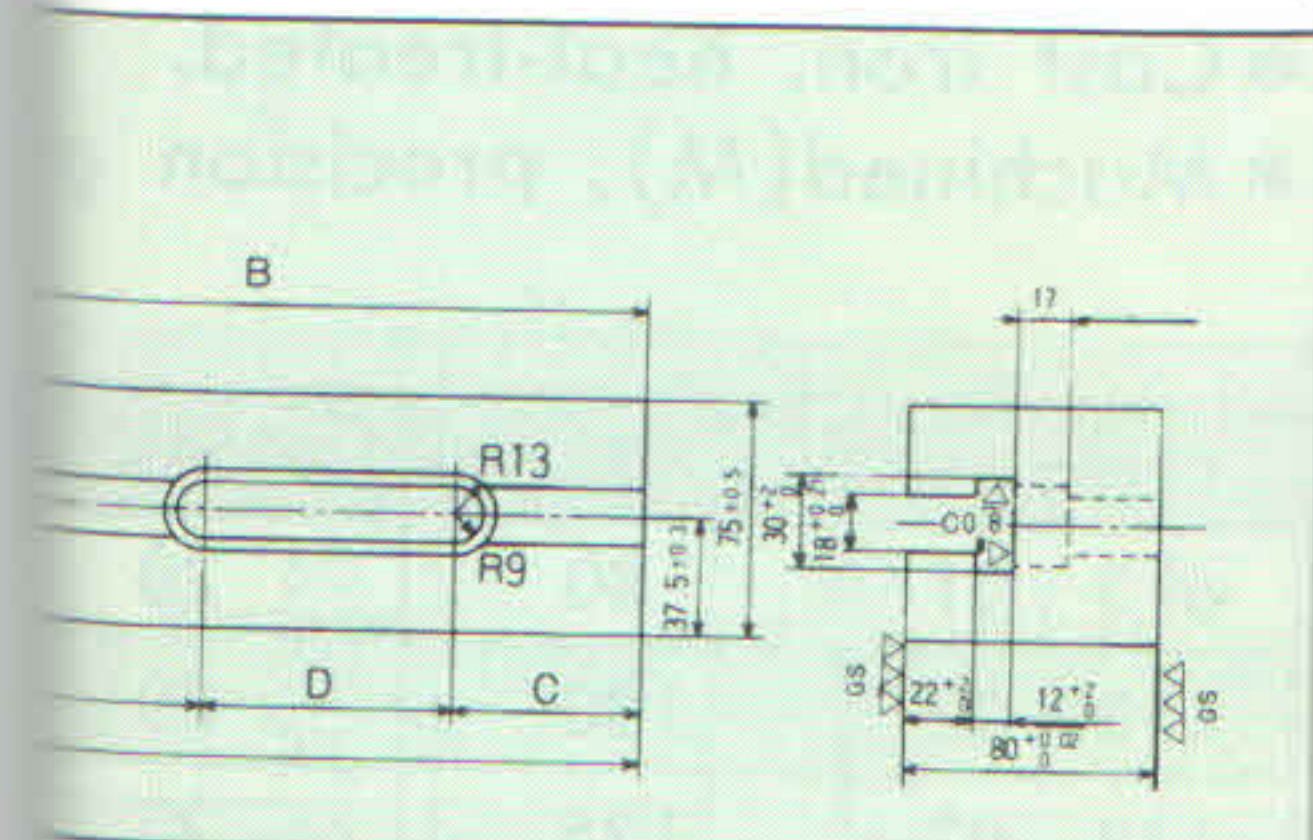


## ES NO. E-614



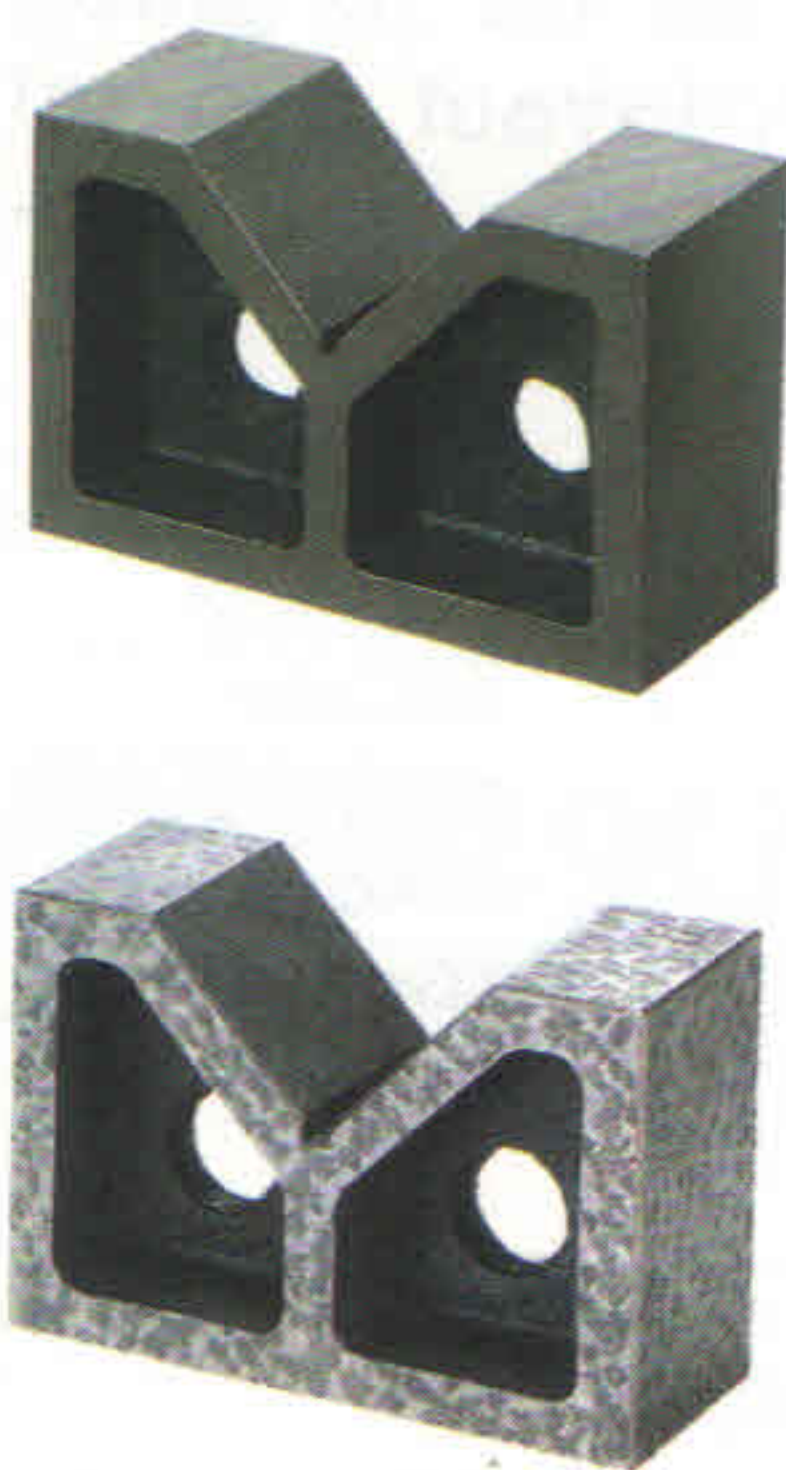
C ±0.3	D ±0.3	φE ±0.3	Wgt. kg
32	13	36	2.0
32	13	36	3.0
35	13	55	3.0
35	13	55	4.0
58	28	58	20.0
16	10	30	1.6
47	15	30	4.3
47	20	36	7.7
72	28	40	15.0
55	28	48	18.0
40	15	28	1.6
44	15	28	2.4
46	15	33	4.0
60	20	43	6.0
62	20	53	7.2
65	20	46	14.4
98	24	75	16.8
108	34	90	23.2

## NO. E-315



C ±0.3	D ±0.3	E ±0.3	Wgt. kg
100	40	220	19.5
125	50	300	25.5
125	50	400	29.6
225	50	450	39.8
250	50	600	48.0

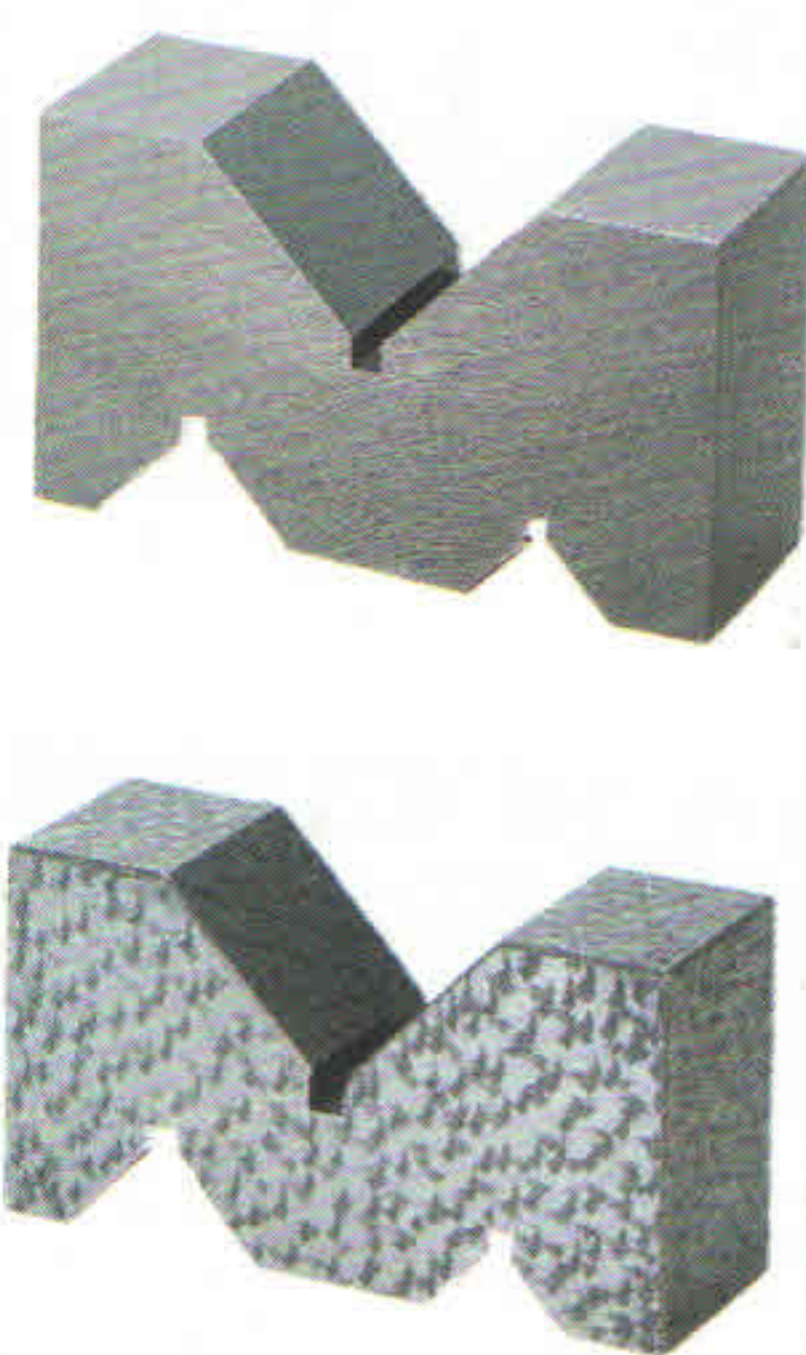
## ERON VEE BLOCKS—TYPE B—



**NO.E-110**  
Supplied in matched and numbered pairs, these Vee Blocks provide a useful means of holding cylindrical work for layout, inspection, drilling and machining. Each pair is accurately machined with 90° vee which is centered in true and square and parallel with base the to within .001"(.03 mm). Can be precision ground to .0005"(.01 mm). If desired, hand scraped type is available. **MATERIAL** High quality close-grained cast iron, stress-relieved against distortion by heat-treatment.

No.	WIDTH	HEIGHT	THICKNESS	Vee		Ground Finish	Hand Scraped	Approx Wlight
				Width	Depth			
2	51mm	32mm	24mm	25mm	12.5mm	No.2P	No.2H	0.4kgs
3	76	60	32	45	22.5	3P	3H	1.5
4	102	67	41	55	27.5	4P	4H	2.5
5	127	79	51	60	30	5P	5H	3.4
6	152	89	63	80	40	6P	6H	8.1
7	178	114	76	92	46	7P	7H	12.8
8	203	140	102	114	57	8P	8H	22.2
10	254	165	127	128	64	10P	10H	32.7
12	300	205	150	130	65	12P	12H	60.0

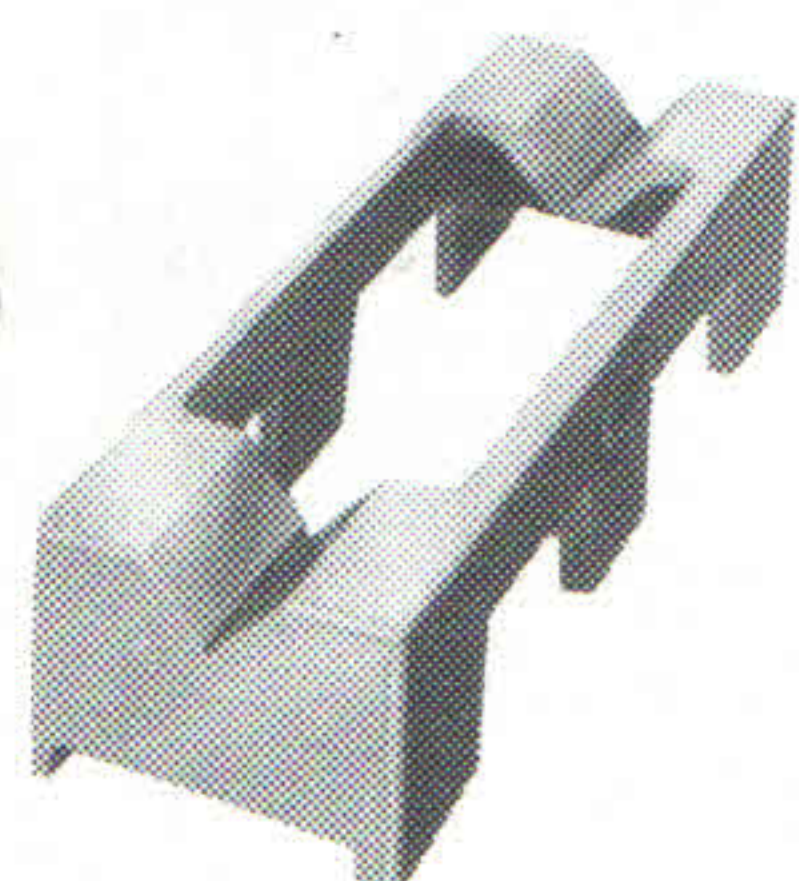
## ERON VEE BLOCKS—TYPE A—



**NO.E-140**  
Supplied in matched and numbered pairs, these Vee Blocks provide a useful means of holding cylindrical work for layout, inspection, drilling and machining. Each pair is accurately machined with 90° vee which is centered in true and square and parallel with base the to within .001"(.03 mm). Can be precision ground to .0005"(.01 mm). If desired, hand scraped type is available. **MATERIAL** High quality close-grained cast iron, stress-relieved against distortion by heat-treatment.

No.	Width	Height	Thickness	Vee Width	Ground Finish	Hand Scraped	Approx Weight
2A	50mm	24mm	19mm	13, 17, 24mm	No.2AP	No.2AH	0.3kg
3A	75	35	24	16, 24, 37	3AP	3AH	0.7
4A	100	52	33	20, 30, 50	4AP	4AH	2.2
5A	125	69	44	26, 37, 63	5AP	5AH	4.8
6A	150	80	50	36, 45, 75	6AP	6AH	8.0
7A	175	90	61	35, 50, 87	7AP	7AH	11.7
8A	200	110	70	40, 60, 100	8AP	8AH	19.4
10A	250	130	104	50, 75, 125	10AP	10AH	41.0
12A	300	150	120	60, 90, 150	12AP	12AH	65.0

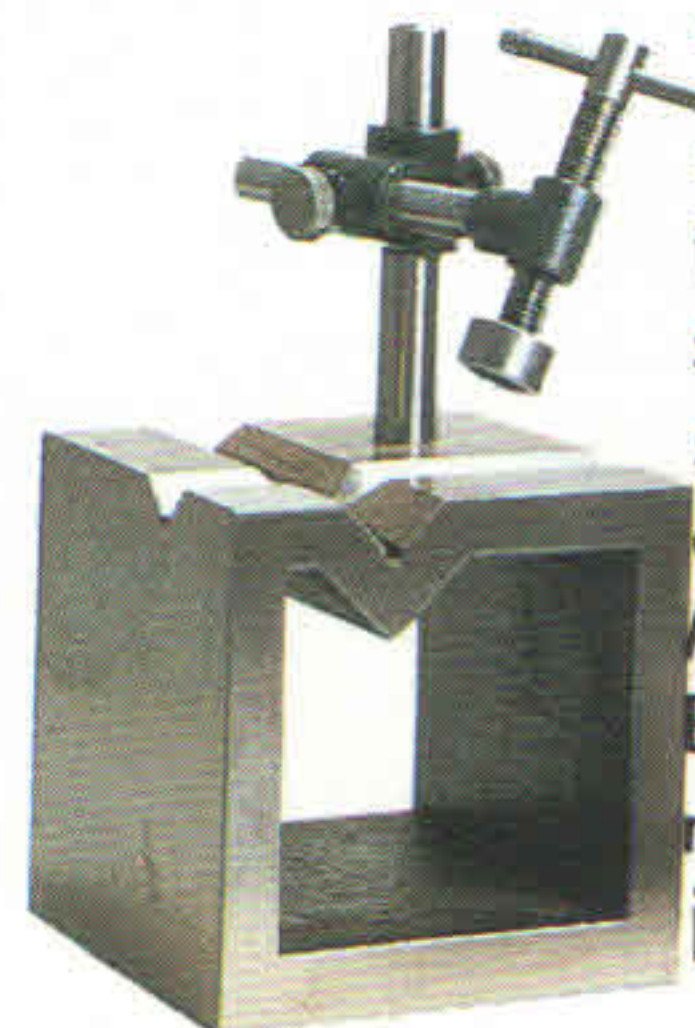
## ERON V-BLOCK PARALLELS—NO.E-120



ERON V-Block Parallels are useful companions to drill presses. 90° vee on each end securely holds articles to be drilled with the least danger to the operator and the least damage to the work table. The accurately machined vee is square and parallel with the base to .001"(.03 mm). **MATERIAL** High quality close-grained cast iron, stress-relieved against distortion by heat-treatment.

No.	Height		Length		Width		V Opening		Approx. Weight
	in.	mm	in.	mm	in.	mm	in.	mm	
2V	2 3/4	57	9	229	3 3/4	83	1 3/4	44	3
3V	3	76	13 1/2	343	4 1/2	114	1 3/4	44	5

## ERON BOX VEE BLOCKS—NO.E-111



These blocks are supplied in a set with 'K' type metal fittings, which support works of any shape to be laid out, inspected or machined. All surfaces, ends and 90° vees are machined square and parallel ground, hand scraped type available.

**MATERIAL**

Block: high quality close-grained cast iron, stress relieved against distortion by heat-treatment. K type metal fitting: pole, arm and screw of high quality steel and cast iron joints.

No.	Width	Height	Thick	Approx. Weight
4	100	100	100	4
5	125	125	125	7
6	150	150	150	13
7	175	175	175	20
8	200	200	200	26
10	250	250	250	49
12	300	300	300	64